

# CLEVELAND STEEL TOOL

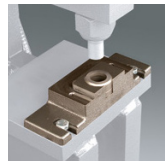
## 25 Ton Ironworker

Technical Specifications	
Rated capacity <small>**Rated at 65,000 psi tensile strength</small>	25 Ton
Number of work stations	2
Throat depth	Punching Station 5-1/2" Open Station 5"
Maximum capacity	1" dia. thru 5/16" plate
Largest standard punch	1-1/16" punch
Largest standard die	1-1/4" die
Open height	Punching Station 6" Open Station 8"
Closed height	Punching Station 5" Open Station 7"
Stroke	Both Stations 1"
Table size	6" x 10"
Hydraulic system	3 gallon reservoir 2,750 PSI, 1-3/4" cylinder
Standard motor	1 HP, 1 phase, 120 V - 14 amp
Optional motor	1 HP, 1 phase, 208V or 230V 7 amp
Dimensions	Base - 23" W x 19" L x 55" H
Shipping Weight	1,200 lbs.



## Standard Features

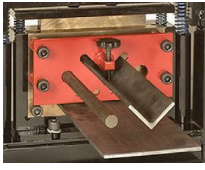


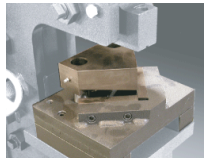
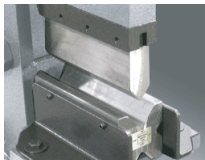
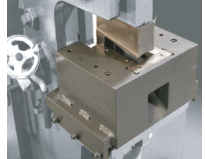
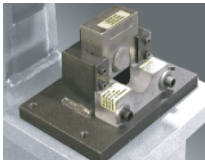
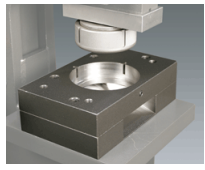
- Fully guarded
- Gauge table
- Adjustable steel strippers
- Fully charged hydraulic system
- Remote foot pedal operation
- Open station for optional tooling
- Direct drive pump

Standard Attachment		Capacity	Operating Height
Punch Station with pedestal die table		219 Punch 413 Die	38-1/2"



ISO 9001  
Quality

# 25 Ton Ironworker Optional Attachments

Optional Attachment		Capacity
Multi-Shear		<b>Flat Bar Shear:</b> 1/4" x 6", 3/8 x 3" <b>Angle Shear:</b> 2" x 2" x 1/4" <b>Rod Shear:</b> 1/4, 3/8, 1/2, 5/8, 3/4" mild steel
Hydraulic Manifold		3-way switch and quick disconnect Accepts optional pipe and tube bender.
Pipe and Tube Bender		2" (ID) Schedule 40 Pipe Capacity 2-1/2" (OD) .095" Tube Capacity 2-1/4" .083" Chromoly Capacity
Angle Notcher		2" x 2" x 1/4" mild steel rear station only
Brake		7" wide 1/4" mild steel rear station only
Coper Notcher		2" x 3" x 5/16" mild steel
Pipe Notcher		Up to 2" OD Schedule 40 pipe rear station only
Oversize Punching Attachments		<b>228 Punch-419 Die</b> Sizes up to 1-1/2" rd thru 3/16" thick mild steel <b>241 Punch-28XX Die (shown)</b> sizes up to 3-1/2" rd thru 12 gauge mild steel rear station only